



Bubbles? Plies? Cracks?

When heating up the foil shows bubbles?

Foil was stored in a **too humid place**. Please pre-dry it base on the following charts

Erkocryl

Please pre-dry in the heating cabinet, or in an oven at **80-90° C**:

Size (mm)	Pre-Heating Time (Hour)
1.5	3
2.0	4-5
2.5	6-7

Erkodur

Please pre-dry in the heating cabinet, or in an oven at **max. 60° C**:

Size (mm)	Pre-Heating Time (Hour)
0.5-2.0	5
3.0-5.0	8

Only for not program-driven units:
Please do not heat the foil too long.
The foil should not be deformed (hang down) too much.

Erkodur - C

Please pre-dry in the heating cabinet, or in an oven at **70-80° C**:

Size (mm)	Pre-Heating Time (min)
0.5-0.6	40
0.8	50
1.0	60

Check out whether you can use Erkodur. Erkodur also bonds to acrylics (RESILIT) and has the advantage that there is no need for pre-drying.

Erkoloc-pro

Please pre-dry in the heating cabinet, or in an oven at **max. 60° C**:

Size (mm)	Pre-Heating Time (Hour)
2.0-5.0	48

Cracks

Do you observe cracks when building up with autopolymerising acrylic resin (Resilit)?

Before building up, first take the splint off the model. Fill the target area with some material. A basic layer is established. After that, the splint can be built up as usual.

Piles

Please choose the right heating time.
Only for not program-driven units:
Please do not heat up the foil too long. The foil should not be deformed (hang down) too much.