

MINISTAR & BIOSTAR APPROXIMATE HEATING TIMES

<u>Thickness</u>	<u>Code</u>	<u>Time (Approx.)</u>
1mm	142	40 seconds
1.5mm	162	50 seconds
2mm	183	60 seconds
3mm	225	70 seconds
4mm	267	90 seconds
5mm		100 seconds

*Please note, above times are and an approximate and should only be used as a starting guide.